

Receiving Report

Date: 14/2/20

Supplier: 747005wh

Batch No: M128334

Dart P/O: 22962

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr
 New Supplier Yes No

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No N/A
 Shipment Complete: Yes No N/A
 QC18 Inspection ✓ JUN14-02-26 N/A
 Work Order N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number

Initials of Receiver

QC12

CH

Production/Admin:

Date

Received/Costing

Initial

14/2/20
CH

Location

Purchase Order Receipt Listing

Tuesday, February 25, 2014 3:15:20 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO22962 Receipt Dates from 2/25/2014 to 2/25/2014 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID/ Cert Std	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date/ Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject (PO U/M)	Book Amt
PO22962	1 CAD	No	VC-COP001 M303R0.250 303 Round Bar 0.250" m128334	f f	2/18/2014 12.0000	2/25/2014 DESI02	12.0000	\$2.24 \$26.93	0.0000 0.0000	0 0	\$26.93

Total Received Quantity:

Total Qty to Inspect (PO U/M):

Total Reject Quantity:

Total Receipt Value:

Total Balance Due Quantity:

654756

B I L L O F L A D I N G

Ship From:
THYSSENKRUPP MATERIAUX NA
4700 BOIS FRANC
ST. LAURENT, QC H4S 1A7
Tel: 514-337-0161 Fax: 514-745-2968

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

NO: VIM 420180

Ship Date 24Feb14 at 13:27 From VFW
Probill 1322 395 9811
Via PUROLATOR DIRECT RUS
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

B I L L O F L A D I N G

1) Our Order PEC-654756- 1 Your PO # 22962
STAINLESS STEEL ROUND BAR 303 STAINLESS
.250" DIA X 144.0000"

cut in half
Heat Number Tag No
1 PLANCHE R400 K2B9 260378

Quantity	PCS	Net Wt	Gr LBS
12 FT	1	2	5
Tags	PCS	Net Wt	Gr LBS
TOTAL: 1	1	2	5

Heat Number *** Chemical Analysis ***
K2B9

ADD ON TO 651993 SUR-CHARGE ADDED SHIP TOGETHER

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

***UNE SURCHARGE D'ENERGIE DE \$25.00
SERAS AJOUTEE A CHAQUE COMMANDE.***
***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***
*** POUR VOS BESOINS D'ACIER INOXYDABLE,
CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

Page: 1Continued

ALUMINIUM - LAITON - CUIVRE - PLASTIQUE - ACIER INOX
ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L O F L A D I N G

Ship From:
THYSSENKRUPP MATERIAUX NA
4700 BOIS FRANC
ST. LAURENT, QC H4S 1A7
Tel: 514-337-0161 Fax: 514-745-2968

NO: VIM 420180
Ship Date 24Feb14 at 13:27 From VFW
Probill 1322 395 9811
Via PUROLATOR DIRECT RUS
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

*** FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.
*** WE HAVE IT! *** TEL. 800-926-2600 ***

Page: 2 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL ROUND BAR 303 STAINLESS
250⁰ DIA X 144.0000"

PART NO.



PO/Ref 22962
Nous certifions que le document reproduit ici est
une copie conforme du rapport fourni par le
producteur du matériau ou les données résultant de

1^{er} analyse faite par un laboratoire qualifié
SIGNÉ PAR:

BL VIM-420180-001
21Feb14
Pg 1/1

METALLURGICAL TEST REPORT

NORTH AMERICAN STAINLESS
6870 HIGHWAY 42 EAST
GHENT, KY 41045

6870 HIGHWAY 42 EAST

Certificate: 890187 11 Mail to:
THYSSENKRUPP MATERIALS

CUSTOMER: 007205 001 2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

Ship to:
THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

Date: 11/13/2013 Page: 1
Steel: 303

Finish: CD

Your Order: PEC252860

NAS order: PN 0033854 01

Corrosion:

REMARKS:

COMPLETES W/ REQUIREMENTS OF DFAR 252.225-7008 EU DIRECTIVE
2011/15/EU-RoHS. EAF+ADG+CC. NO WELD REPAIR. MELTED AND MFG
IN USA. FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

ASTM A582/12 EN 10204 3.1, ASTM A284/11
AMS 54400 TYPE 1, QQS-764B CONDITION A
SOLUTION ANNEAL TEMP 1900OF MIN

5M
14-52-26

Product Id	Skid #	Diameter	Size	Weight	Length	Matc	Pieces	Commodity Code
BR8619 0		.2500		1,256	144.00	6	1	

CHEMICAL ANALYSIS CM(Country of Manufacture) ES(Spanish) US(United States) ZA(South Africa) JP(Japan) Chemical Analysis per ASTM A751/08

HEAT	CM	C %	CO %	CR %	CU %	MN %	MO %	N %	NI %	P %
K2B9	US	.0348	.1750	17.1425	.2225	1.8325	.3480	.0492	8.3440	.0300

S % SI %

.3310 .4680

MECHANICAL PROPERTIES

Product Id	1	4	HB	-2YS	UTS	RA	Elng
	0	1	0	0	KSI	%	% 2"
BR8619 0	R	1	206.00	93.47	112.51	34.30	25.65

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: m303 R0.250
RECEIVED BY: DESJOA
DATE: 14-02-26
P/I#: 22962
QUANTITY ORDERED: 12 ft
THICKNESS ORDERED: 0.250"
SHEET SIZE: 12 ft. ber

MATERIAL CERT RECEIVED yes.
QUANTITY RECEIVED: 12 ft.
THICKNESS RECEIVED: 0.250"
SHEET SIZE RECEIVED: 12 ft. bar.

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
INCORRECT FINISH	Y <input checked="" type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/>	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/>	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/>	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	ASTM A 582
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	m303R0.250
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	m128 334
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.
RECORD RESULTS BELOW

RECORD RESULTS BELOW				
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D
		37 HRB		

testers located in the Quality Office

OC-18 INSPECTION

INSPECTED BY: Jm
DATE: 14-02-26

ENGINEERING SIGNOFF (if required)

8 INSPECTION BY: JM DATE: 11-27-16 BY: NY DATE: 11-27-16

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO22962

Purchase Order Date 2/11/2014
PO Print Date 2/19/2014

Page Number 1 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED

Contact Name	Chantal Lavoie
Vendor Phone	905 669 9444
Ship To Contact	
Ship To Phone	
Ship Via:	VENDOR'S TRUCK
Ship Acct:	

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M303R0.250	303 Round Bar 0.250"	2/18/2014 Yes 2/18/2014		12.00 f	\$2.50	\$30.00
		QUOTATION: NO PEC ST-648002				<i>✓</i> <i>✓</i> <i>✓</i>	
		MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582					
		NOTE: AISI 304/316 NOT ACCEPTABLE					
						Line Total:	\$30.00
2	M6061T6A1.000W.125	6061T6 ANGLE 1.00 x 1.00 x .125W	2/18/2014 Yes 2/18/2014		40.00 f	\$1.50	\$60.00
		MATERIAL: 6061-T6/T6510/T6511 ALUMINUM ANGLE AS PER AMS-QQ-A-200/8				<i>✓</i> <i>✓</i>	
						Line Total:	\$60.00

PO Instructions: Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier